














ACESSÓRIOS ALFRA PARA ENGENHOS COM BASE MAGNÉTICA

Description	Prod.-No.	RB 35 X Piccolo 35/50 X	RB 50 X 40 RL-E	RB 80 X 60 RL-E	100 RL-E	
						
Quick-release chuck with Weldon shank for twist drill Ø 1 - 13 mm	18107	■				<i>Prod.-No. 18107</i>
Quick-release chuck with Morse taper 2 for twist drill Ø 1 - 16 mm	18008		■	■ With Adapter sleeve MT 3/2	■ With Adapter sleeve MT 3/2	 <i>Prod.-No. 18008 / 18009</i>
Quick-release chuck with Morse taper 3 for twist drill Ø 1 - 16 mm	18009			■	■	
AMT-2 tool holder – Morse taper 2 for cutter With Weldon shank Ø 12 - 60 mm With automatic internal cooling – Suitable for all machines with MT 2 drill spindle	18003		■	■ With Adapter sleeve MT 3/2	■ With Adapter sleeve MT 3/2	 <i>Prod.-No. 18003 / 18025</i>
AMT-2 tool holder with no internal cooling	18001		■	■ With Adapter sleeve MT 3/2	■ With Adapter sleeve MT 3/2	 <i>Prod.-No. 18001 / 18002</i>
MT 3/2 adapter sleeve	18023			■	■	 <i>Prod.-No. 18023</i>
AMT-3 tool holder with no internal cooling	18002		■	■		
AMT-3 tool holder – Morse taper 3 for cutter with Weldon shank Ø 12 - 60 mm with automatic internal cooling – suitable for all machines with MT 3 drill spindle	18025		■	■		
AMT-3 tool holder – extended version with Weldon shank Ø 12 - 50 mm, cutting depth 110 mm with automatic internal cooling – suitable for all machines with MT 3 drill spindle	18025L			■	■	 <i>Prod.-No. 18025L</i>
AL3 tool holder - Morse taper 3 for heavy-duty cutters, Ø 51 - 100 mm, with keyway with automatic internal cooling	20230			■	■	 <i>Prod.-No. 20230</i>
Rota-Quick® quick-change tool-holder Morse taper 2 with automatic internal cooling – suitable for all machines with MT 2 drill spindle Application range up to maximum 40 mm of cutter Ø	18650		■	■ With Adapter sleeve MT 3/2	■ With Adapter sleeve MT 3/2	
Rota-Quick® quick-change tool-holder Morse taper 3 with automatic internal cooling – suitable for all machines with MT 3 drill spindle Application range up to maximum 40 mm of cutter Ø	18651			■	■	 <i>Prod.-No. 18650 + 18651</i>

- You use FEIN Magnet Drilling Machines?
- You do not want to do without ALFRA Rotabest® Cutters?
- No Problem – we have the suitable adaptors

	Prod.-No.		FEIN/Hitachi M18 x 6P 1.5 Internal thread
Adapter with internal thread, M18x 6P 1.5 Adapter for use with Rotabest® HSS-Co-Eco and HSS-Co RQX cutters with Ø 12.0 - 32.0 mm and Rotabest carbide-cutters with Ø 14.0 - 32.0 mm on: FEIN core drilling machines, type KBM 542	20201	Weldon	Prod.-No. 20201

	Prod.-No.		FEIN/Hitachi M18 x 6P 1.5 Internal thread
Adapter with external thread (incl. ejector pin) Adapter for use with FEIN cutters with internal thread, M18x 6P 1.5 on metal core drilling machines with Weldon shank.	20202	Weldon	Prod.-No. 20202
Ejector pin suitable for Prod.-No. 20202 – individual	20203		

	Prod.-No.		FEIN-Quick IN
Adapter Adapter for use with all cutters with Weldon shank on Fein Quick IN quick-change system. This adapter eliminates the need to use our HSS-Eco cutter series prod.- no. 1909... and 2009...	20204	Weldon	Prod.-No. 20204
Ejector pin for HSS cutter cutting depth 25 mm Ejector pin for HSS cutter cutting depth 50 mm	1950500 1975500		

	Prod.-No.		FEIN-Quick IN
Extension adapter With Weldon shank and ejector pin. For use with cutters with 25 – 35 – 50 mm cutting depths, when the outer surface of the material to be drilled is lower than the standing surface of the machine. The first ejector pin triggers the second ejector pin, and the coolant flows through the bore hole to the cutter.	20206	Weldon	Prod.-No. 20206
Total length of adapter: 80 mm Diameter: 30 mm Ejector pin: 6.35 x 77 mm Prod.-No. 1926500			

	Prod.-No.		FEIN-Quick IN Weldon
Adapter cpl. with ejector pin + Allen key Adapter for use with cutters with FEIN-Quick IN shank on metal core drilling machines with Weldon holder.	20210		Prod.-No. 20210
Replacement ejector pin (for adapter only) 6.35 x 125 mm	1936501		

	Prod.-No.		Weldon
Adapter for carbide-tipped compass saws, type MBS on metal core drilling machines with Weldon holder (including ejector pin Prod.-No. 1950500)	060WD		Prod.-No. 060WD

Description	Prod.-No.
HSS taper and deburring counterbore with Weld on shank Ø 25 mm	18533
HSS taper and deburring counterbore with Weld on shank Ø 30 mm	18536
HSS taper and deburring counterbore with Weld on shank Ø 40 mm	18534
HSS taper and deburring counterbore with Weld on shank Ø 55 mm	18537
Coolant system for Piccolo 35/50 X, 40 RL-E, 60 RL-E, 100 RL-E, 130	18104
Coolant system for RB 35 X	189311241
Coolant system for RB 50 X and 80 X Suitable for tool holder with internal cooling AMT-2 (Prod.-No. 18003) and AMT-3 (Prod.-No. 18025)	189412029
Coolant pressure bottle, 0.5 litre suitable for Rotabest® V32	18103
ALFRA 2000 Cutting and drilling spray Tin, 405 ml	21010
ALFRA 4000 High-performance cutting oil spray Tin, 300 ml	21040
High-performance wax crayon Ideal for core-drilled holes in walls or ceilings (overhead drilling), as paste adheres to the cutting edge.	09012

RB 35 X Piccolo 35/50 X	RB 50 X 40 RL-E	RB 80 X 60 RL-E	100 RL-E
■	■ With tool holder 18003/18025 18650 +18651	■ With tool holder 18003/18025 18650 +18651	■ With tool holder 18003/18025 18650 +18651
■	■ With tool holder 18003/18025 18650 +18651	■ With tool holder 18003/18025 18650 +18651	■ With tool holder 18003/18025 18650 +18651
■	■ With tool holder 18003/18025 18650 +18651	■ With tool holder 18003/18025 18650 +18651	■ With tool holder 18003/18025 18650 +18651
■	■	■	■
■	■	■	■
■	■	■	■



Prod.-No. 18533



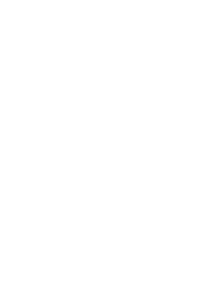
Prod.-No. 18536



Prod.-No. 18534



Prod.-No. 18537



Prod.-No. 18104



Prod.-No. 189311241



Prod.-No. 189412029



Prod.-No. 18103



Prod.-No. 21010, 21040, 09012



Description	Shank	Prod.-No.
Tapping attachment M3 - M12 Scope of Supply: With Rota-Quick® and MT 2, replaceable, plastic case, operating manual	MT2 + RotaQuick®	18652
Tapping attachment M10 - M20 Scope of Supply: with Rota-Quick® and MT 2, replaceable, plastic case, operating manual	MT2 + RotaQuick®	18653
Adapter sleeve for Tapping attachment		18023

RB 50 X	RB 80 X	100
■	With Adapter sleeve MT3/2	With Adapter sleeve MT3/2
■	With Adaptersleeve MT3/2	With Adapter sleeve MT3/2



Tapping chuck with quick-change inserts for Rotabest® RL-E, models with right/left rotation.

Tapping set Gr.1 in wooden case Consisting of: Tapping quick-change chuck Gr. 1 MT 2 Per 1 x quick-change insert Gr. 1 M3 - M4 - M5 - M6 - M8 - M10 - M12 - M14	18660
Tapping set Gr.2 in wooden case Consisting of: Tapping quick-change chuck Gr. 2 MT 3 Per 1 x quick-change insert Gr. 2 M6 - M8 - M10 - M12 - M14 - M16 - M18 - M20 - M22	18680



Tapping quick-change chuck Gr.1 MT 2, individual	18661
Tapping quick-change chuck Gr. 2 MT 3, individual	18681



Tap Collets with clutch

	Shank Ø	Square	Screw tap		
Gr. 1 M3	3.5	2.7	DIN 371	18662	
Gr. 1 M4	4.5	3.4	DIN 371	18663	
Gr. 1 M5	6.0	4.9	DIN 371	18664	
Gr. 1 M6	6.0	4.9	DIN 371	18678	
Gr. 1 M8	8.0	6.2	DIN 371	18665	
Gr. 1 M10	10.0	8.0	DIN 371	18666	
Gr. 1 M12	9.0	7.0	DIN 376	18667	
Gr. 1 M14	11.0	9.0	DIN 376	18668	
Gr. 2 M6	6.0	4.9	DIN 371	18682	
Gr. 2 M8	8.0	6.2	DIN 371	18683	
Gr. 2 M10	10.0	8.0	DIN 371	18684	
Gr. 2 M12	9.0	7.0	DIN 376	18685	
Gr. 2 M14	11.0	9.0	DIN 376	18686	
Gr. 2 M16	12.0	9.0	DIN 376	18687	
Gr. 2 M18	14.0	11.0	DIN 376	18688	
Gr. 2 M20	16.0	12.0	DIN 376	18689	
Gr. 2 M22	18.0	14.5	DIN 376	18690	



Prod.-No. 18681 - See assembly instructions

Based on a magnet moving in a stainless cylindrical pipe. The powerful magnet attracts the metal chips - pull the rod on top and the chips fall off. For greater cleanliness on your worksite.



ALFRA magnetic chip remover, length 400 mm Prod.-No. 18654



Prod.-No. 18654



Description Prod.-No.
 For application on round surfaces.
 Our mechanical attachment for clamping pipes with tension chains enables the use of Magnetic Core Drilling Machines on pipes from \varnothing 80 mm. The adjustment is carried out by means of clamping jaws. For pipes of various \varnothing .

- Attachment for Clamping Pipes with 1 tension chain \varnothing 80 - 300 mm 18019
 Base plate for magnet foot 100 x 235 mm, Weight 7.5 kg
- Attachment for Clamping Pipes with 2 tension chains \varnothing 80 - 900 mm 18020
 Base plate for magnet foot 100 x 280 mm, Weight 12 kg
- Attachment for Clamping Pipes with tension belt \varnothing 80 - 900 mm 18021
 Base plate for magnet foot 100 x 235 mm, Weight 6.5 kg

Tension range with double tension belt up to 2000 mm pipe \varnothing on request Prod.-No. 18022



Prod.-No. 18019



Prod.-No. 18020



Prod.-No. 18021